OPERATION & MAINTENANCE VENTUM SERIES

Table of Contents

6.7 Control Unit

1.0 General Information	3	6.8 Configuration Screens
2.0 Configuration Chart	4	Fan Configuration Preheat and Post Heat Configuration
3.0 Specifications	5	Cooling and DX Configuration Filter and Damper Configuration
3.1 System Overview	5	General Configuration
3.2 General Specifications 3.3 Electrical - ERV/DOAS	5	myDC Control App
3.4 Fan and Core Performance	6 7	7.0 Alarm List
ERV/HRV	7	
Fan Data	8	
Air Performance	9	
3.5 Dimensions	11	
4.0 Configuring Controls	14	
4.1 Setting Fan Operating Points	14	
4.2 Fan Control: Constant Air Volume	16	
4.3 Fan Control: Constant Pressure Return Slave	17	
4.4 Fan Control: Constant CO2	18	
4.5 Fan Control: Constant VOC 4.6 Fan Control: Constant Room	19 20	
4.7 Cooling	20	
4.8 Dehumidification	21	
4.9 Summer/Winter Compensation	22	
4.10 Locking the Fan Speed	22	
4.11 Communication Protocols: External Communication	23	
4.12 Restore/ Back-up Settings	25	
5.0 Operation	28	
5.1 Operation Mode	28	
5.2 Setting Operating Times	29	
5.3 Temperature Setpoint	31	
5.4 Time and Date	31	
5.5 Alarm Console 5.6 Trends	32 33	
6.0 Maintenance	34	
6.1 Fans	34	
6.2 DX Coil	35	
6.3 Hydronic Coil	35	
6.4 Core 6.5 Filters	36 37	
6.6 Fuse Replacement	38	

1.0 General Information

This manual includes important instructions for safe installation, operations and maintenance of the Heat Recovery Ventilator (HRV) or Energy Recovery Ventilator (ERV). Before installing HRV/ERV, please read carefully and follow all of the instructions below! The manufacturer reserves the right to make changes to this manual without prior notification. Please keep this manual for future reference. Consider this manual a permanent part of the product.

This manual will show the manufacturers recommended installation method. Please note that local codes and regulations may override these recommendations.

The installation must follow local codes and standards. The National Electric Code (NEC), the National Fire Protection Agency (NFPA), and the Canadian Electrical Code (CEC) must be followed.

Installation of this product must be performed by a qualified and accredited professional in conformance with local and national codes, standards and licensing requirements.

Warnings and Caution

Warnings and cautions appear at the appropriate sections throughout this manual. Please read these sections carefully.



Warning

This sign indicates a potentially hazardous situation, which could result in death or serious injury if not avoided.



Caution

This sign indicates a potentially hazardous situation, which may result in minor or moderate injury if not avoided. It may also alert against unsafe practices.

Caution

This label indicates a situation that may result in equipment or property damage only accidents.

2.0 Configuration Chart

The following is a complete description of the packaged ERV/HRV model numbers and nomenclature.

VENTUM_H05_ERV_B_I_R_S1_DP_OX_2081_13_08_A

Sales Drawings: VENTUM_H05_ERV_B_I_R_S1_DP_OX_A



Size

H05, H10, H15, H20, H25, H30

Heat Exchanger

Latent - ERV

Sensible - HRV

Bypass

Bypass - B

Standard - ${\sf S}$

Location

Indoor - I

Handing

Right Hand - R

Left Hand - L

Fan Position

FP1 [Fans Front] - S1

FP2 [Fans Rear] - S2

Condensate Drain Pan in Exhaust Air Path

Not Included - ND

Included - DP

Coupled Accessories

None - NA

Outdoor Air Standard - OA

Outdoor Air and Supply Air Standard - OS

Outdoor Air Standard and Supply Air Extended - OX

Supply Air Standard - SA

Supply Air Extended - SX

*Extended size required for cooling applications

Power

208/60/1 - 2081

240/60/1 - 2401

208/60/3 - 2083

460/60/3 - 4603

Outdoor Air Filter

MERV8 - 08

MERV11 - 11

MERV13 - 13

MERV14 - 14

Return Air Filter

MERV8 - 08

MERV11 - 11

MERV13 - 13

MERV14 - 14

Version (Generation)

A, B, C....

3.0 Specifications

3.1 System Overview

Standard units come complete with ERV or HRV energy recovery option, EC fans, 2" filters, fully integrated controls and casing as outlined in the spec below.







3.2 General Specifications

Standard Features

Certification

AHRI and UL Certified

Casing

Doubled walled, 1" insulation for compact indoor models

22 gauge galvanized steel inner panel with 20 gauge pre-painted white outer panel

Electrical and Controls

Configurable integrated controller with BACNet compatibility

Single point power

Filters

2" pleated OA MERV 13, RA MERV 8

Blowers and Motors

High-efficiency variable speed EC direct-drive motor Backward inclined fan

Warranty

Core - 5 years from shipping

Unit - 2 years from shipping

Mounting

Ceiling mount only.

Options

Integrated Heating and Cooling

Hydronic, Electric, DX Coils (using EEV kit) and pre-heat available

Bypass Damper

Bypass economizer, bypass defrost

Shut Off Damper

Outdoor and exhaust air dampers (unit or duct mounted)

Frost Control

Electric Preheat

Warranty

10-year add-on available

3.3 Electrical – DOAS/ERV

Model	Nom. V.	Motor kW	SA Fan FLA	Transformer FLA	МСА	MROP D	Recommended Fuse
H05	208/240	0.5	2.5	0.29	5.91	8.41	15A
H10	208/240	0.78	3.9	0.29	9.06	12.96	15A
H15	208	2.0	6.0	0.33	13.83	19.83	15A
H15	460	2.5	4.0	0.14	9.14	13.14	15A
H20	208	2.0	6.0	0.33	13.83	19.83	15A
H20	460	2.5	4.0	0.14	9.14	13.14	15A
H25	208	2.7	8.6	0.33	19.68	28.28	25A
H25	460	3.7	5.8	0.14	13.19	18.99	15A
H30	208	2.7	8.6	0.33	19.68	28.28	25A
H30	460	3.7	5.8	0.14	13.19	18.99	15A

MCA: Minimum circuit ampacity

MROPD: Maximum rating of over-current protective device

3.4 Fan and Core Performance

Effectiveness and pressure drop details given **with bypass / without bypass.** For Ventum, airflow data is unchanged in units with or without a bypass channel since the bypass channel is replaced with another core.

ERV Performance

Model	Airflow	SRE	SRE	LRE	LRE	TRE	TRE	PD (S, R)	PD (S, R)
	(cfm)	Bypass	No Bypass	Bypass	No Bypass	Bypass	No Bypass	Bypass	No Bypass
H05	325	79.4	82.6	74.4	79	76.3	80.4	0.25	0.16
	600	72.5	75.7	61.4	67.7	65.6	70.8	0.66	0.42
H10	325	84.8	86.2	81.9	84	83	84.8	0.1	0.07
	600	72.5	74.5	61.4	65.3	65.6	68.8	0.66	0.5
H15	650	79.4	82.6	74.7	79.2	76.5	80.5	0.31	0.19
	1350	71.5	74.5	59.5	65.5	64.1	68.9	0.92	0.6
H20	1050	77.3	79.8	71.1	75.2	73.5	77	0.41	0.29
	1800	71.5	73.8	59.5	64.1	64.1	67.8	0.92	0.66
H25	1375	78.2	81.3	71.9	76.7	74.3	78.5	0.49	0.33
	2250	73	76	62.5	68	66.6	71.1	0.98	0.66
H30	1850	78.1	80.5	71.7	75.5	74.2	77.5	0.5	0.36
	3000	73	75.3	62.5	66.8	66.6	70	0.98	0.72

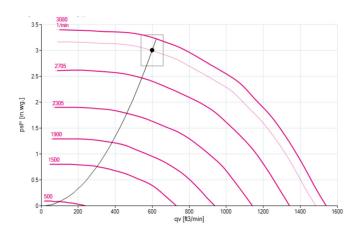
HRV Performance

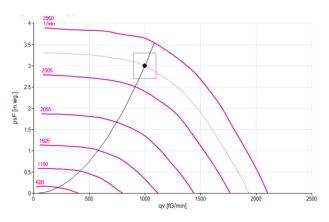
Model	Airflow	SRE	SRE	TRE	TRE	PD (S, R)	PD (S, R)
	(cfm)	Bypass	No Bypass	Bypass	No Bypass	Bypass	No Bypass
H05	325	84.1	86.1	56.4	57.5	0.23	0.13
	600	80.2	81.9	53.7	54.9	0.62	0.4
H10	325	87.4	88.5	58.6	59.3	0.07	0.03
	600	80.2	81.3	53.7	54.4	0.62	0.47
H15	650	84.4	86.3	56.5	57.8	0.27	0.17
	1350	79.7	81.3	53.3	54.4	0.81	0.53
H20	1050	83	84.7	55.6	56.7	0.36	0.25
	1800	79.7	80.9	53.3	54.2	0.81	0.58
H25	1375	84	85.7	56.2	57.3	0.42	0.28
	2250	81.2	82.7	54.4	55.4	0.84	0.56
H30	1850	83.9	85.3	56.1	57.1	0.42	0.31
	3000	81.2	82.4	54.4	55.1	0.84	0.61

Fan Data

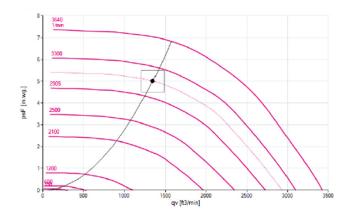
Model	CFM	Nominal Voltage / FLA (A)	FLA (A)	KW	SP "Wg
H05	600	240 / 1~ / 60 / 2.5	1.8	0.4	1.25
H10	1000	240 / 1~ / 60 / 3.9	2.8	0.6	1.25
H15	1350	460 / 3~ / 60 / 3.2	4.0	1.4	3
H15	1350	208 / 3~ / 60 / 3.2	6.0	1.4	3
H20	1800	460 / 3~ / 60 / 3.2	4.0	1.7	3
H20	1800	208 / 3~ / 60 / 5.0	6.0	1.6	3
H25	2250	460 / 3~ / 60 / 4.6	5.8	2.1	3
H25	2250	208 / 3~ / 60 / 7.2	8.6	2.1	3
H30	3000	460 / 3~ / 60 / 4.6	5.8	2.7	3
H30	3000	208 / 3~ / 60 / 7.2	8.6	2.7	3

Air Performance

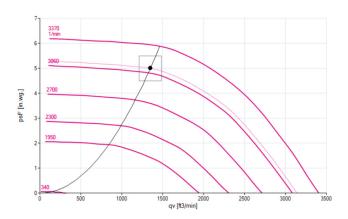




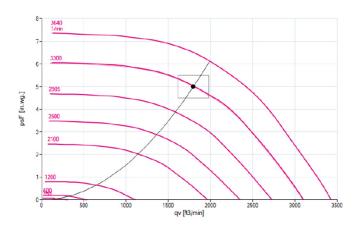
H05 - 600 CFM - 240 / 1~



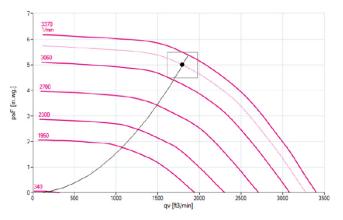
H10 - 1000 CFM - 240 / ~1



H15 - 1350 CFM - 460 / 3~



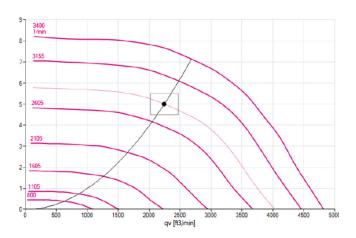
H15 - 1350 CFM - 208 / 3~

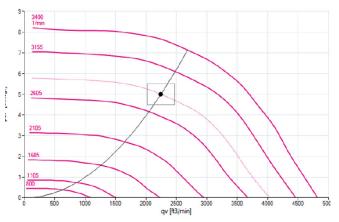


 $H20 - 1800 \text{ cfm} - 460 / 3^{\sim}$

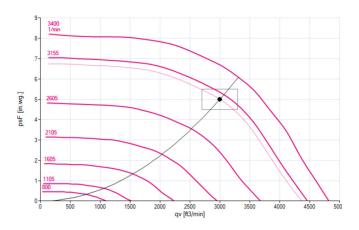
H20 - 1800 cfm - 240 / 3~

Air Performance

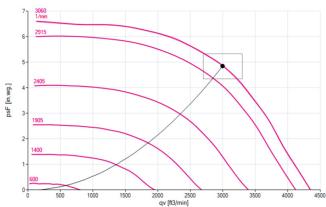




H25 - 2250 CFM - 460 / 3~



H25 - 2250 CFM - 240 / ~3



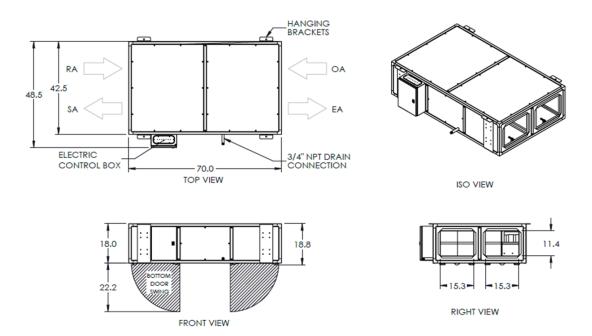
H30 - 3000 CFM - 460 / 3~

H30 - 3000 CFM - 240 / 3~

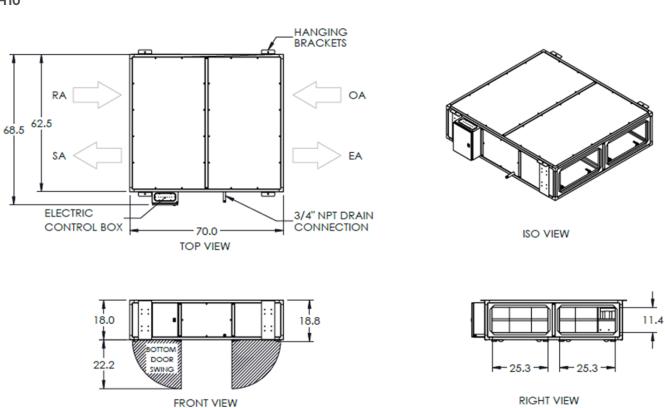
Update to one dims page, with clearances

3.5 Dimensions

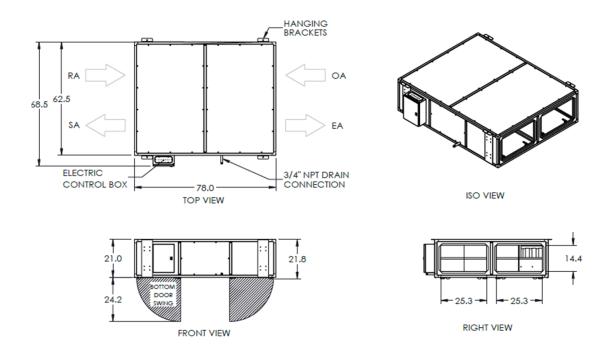
H05



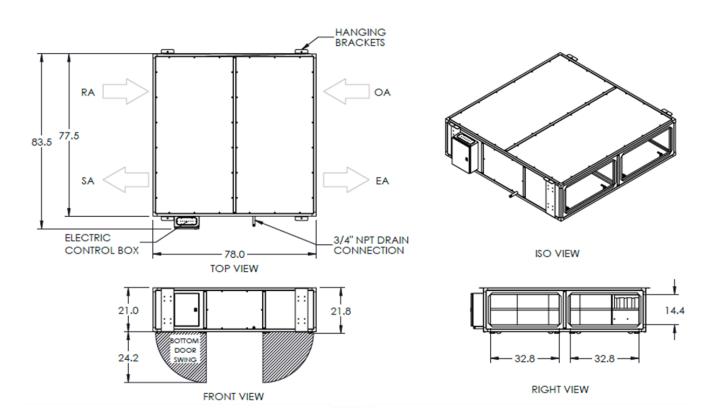
H10



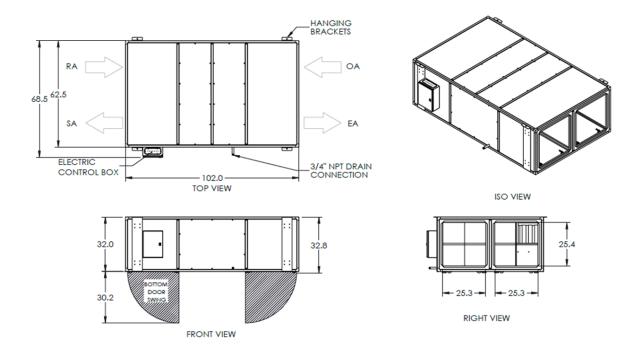
H15



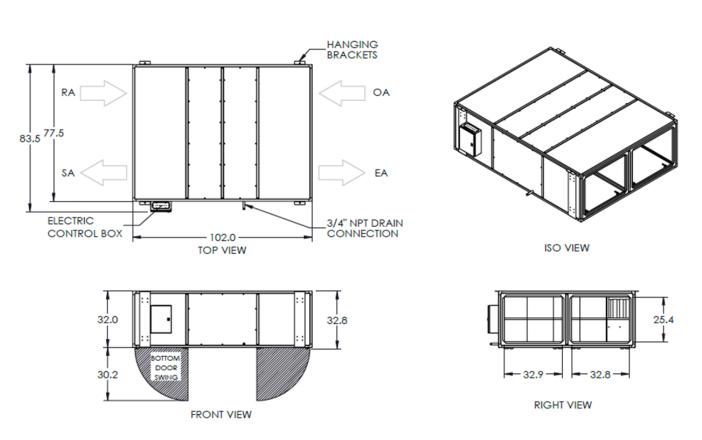
H20



H25



H30



4.0 Configuring Controls

4.1 Setting the Fan Operating Points

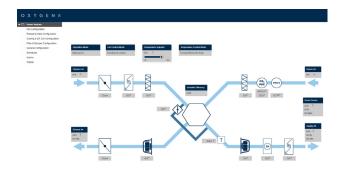
Setting Control Functions

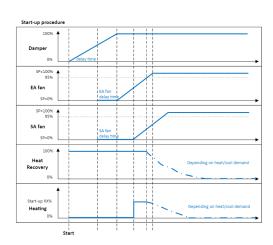
Under the "Fan Configuration" tab, you can set the way in which fans and air volumes are to be controlled and regulated.

Fans and air volumes can be controlled according to the following operating modes: see next pages.

General Information About the Start-Up Sequence

- When the system is activated, the following start-up sequence is followed regardless of the selected control type (constant pressure, constant flow, CO2, VOC, etc.):
- 2. The outdoor/exhaust air dampers are opened.
- 3. The exhaust fan is started with the delayed time.
- 4. The supply fan is started with the delayed time.
- 5. Heat recovery is overridden to 100% (rotary, cross-flow, counter-flow or fluid coupled heat exchanger).
- 6. The heating valve is overridden to the value (Startup heating: default 50%) set under "Preheat & Heat Configuration" only applies in the case of a water-based heating battery.
- 7. Exhaust/Supply fans speed are increased until it reaches the setpoint for air quantity/duct pressure.
- When the exhaust or supply fan has passed 95% of the setpoint for air quantity/duct pressure, the override signals for heat recovery and heating valves are discontinued.





Constant Air Volume

- Supply and return fans are controlled in relation to flow/air volumes in the Supply and return ducts respectively.
- Air volumes are measured/calculated by measuring the difference between static and dynamic pressure across the fan.
- The difference between static and dynamic pressure is measured by means of pressure transmitters, either the pressure transmitters built into the Huba Type 699M pressure transmitters.

Constant Pressure Return Slave

- The Supply fan is controlled in relation to the pressure in the Supply duct while the return fan is controlled as a slave of the Supply fan with a freely selected offset.
- The system need only be equipped with pressure transmitters in the Supply duct.
- Pressure transmitter of Huba Type 699M is suitable.
- Pressure transmitters used to measure pressure differences across the fans cannot be omitted as these are used to control the air flow.

Constant CO2

- The system must be configured with a CO2 sensor.
- The CO2 sensor can either be positioned in the room as a room sensor or in the return duct as a duct sensor.
- Irrespective of whether the CO2 sensor is a room or duct sensor, the CO2 sensor must be configured under "Fan Configuration – Parameter 1.43".

Constant VOC

- The system must be configured with a VOC sensor.
- The VOC sensor shall be positioned in the return duct.

VOC/CO2 Control

- The CO2 concentration in the room is controlled by regulating air volume via fan speed.
- If the CO2 or VOC level in the room rises, fan speed is increased, thus increasing air volume/air turnover towards the return air fan high speed air volume setting "Fan Configuration – Parameter 1.22".
- If the CO2 or VOC level in the room falls, fan speed is decreased, thus reducing air volume/air turnover towards the return air fan low speed air volume setting "Fan Configuration – Parameter 1.20".

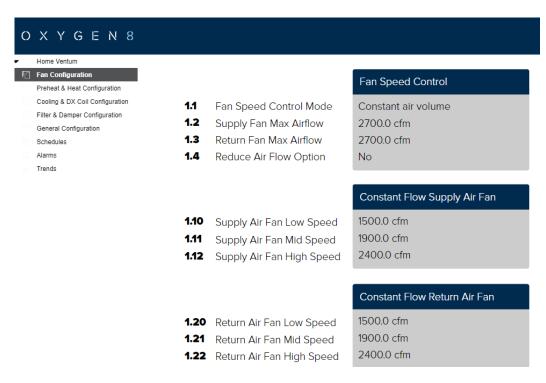
1.40 Return Air CO2 Setpoint 1000.0 ppm 0.0%
1.41 Supply Air Fan Speed Offset 0.0%
1.42 Min. Runtime 600.0 sec RAductCO2

Constant VOC Mode

1.50 Return Air VOC Setpoint 70.0%
1.51 Supply Air Fan Speed Offset 0.0%
1.52 Min. Runtime 600.0 sec

Constant CO2 Mode

4.2 Fan Control: Constant Air Volume



Supply

1.10 Supply Air Fan Low Speed

 Set the required setpoint for supply flow at "Low" speed

1.11 Supply Air Fan Mid Speed

Set the required setpoint for supply flow at "Medium" speed

1.12 Supply Air Fan High Speed

Set the required setpoint for supply flow at "High" speed

Return

1.20 Supply Air Fan Low Speed

Set the required setpoint for return flow at "Low" speed

1.21 Supply Air Fan Mid Speed

 Set the required setpoint for return flow at "Medium" speed

1.22 Supply Air Fan High Speed

 Set the required setpoint for return flow at "High" speed

4.3 Fan Control: Constant Pressure Return Slave

1.1	Fan Speed Control Mode
1.2	Supply Fan Max Airflow

1.3 Return Fan Max Airflow

1.4 Reduce Air Flow Option

Fan Speed Control Constant air volume 2700.0 cfm 2700.0 cfm No

1.30 Return Air Fan Speed Offset 1.31 Supply Air Fan Low Speed 1.32 Supply Air Mid Speed 1.33 Supply Air High Speed 1.00.0 Pa 1.00.0 Pa

Supply

1.31 Supply Air Fan Low Speed

Set the required setpoint for Supply flow at "Low" speed

1.31 Supply Air Fan Mid Speed

 Set the required setpoint for Supply flow at "Medium" speed

1.33 Supply Air Fan High Speed

 Set the required setpoint for Supply flow at "High" speed

1.2 Supply Fan Max. Airflow

 Set the required setpoint for maximum air volume in the supply duct.

1.3 Return Fan Max. Airflow

- Set the required setpoint for maximum air volume in the return duct.
- Air volume has higher priority than the ressure setpoint, i.e., if the pressure setpoint is not achieved before the maximum air volume is reached, the air volume setting will prevent further increases in the fan speed.

Return

1.30 Return Air Fan Speed Offset

Return air volume follows supply air volume with an offset corresponding to the value set.

4.4 Fan Control: Constant CO2

The function is used to maintain a constant/maximum CO2 level in a room or return duct.

If the CO2 level is higher than the setpoint, return volume will be increased in a modulated fashion to "Return Air Fan High Speed" -1.22. If the CO2 level is lower than the setpoint, return volume will be decreased in a modulated fashion to "Return Air Fan Low Speed" -1.20 (as long as the minimum run time elapsed). If the actual CO2 level is equal to the setpoint, the fan will keep actual fan speed. Supply air volume follows return air volume with an offset corresponding to the set value.



Return Fan

1.40 Return Air CO2 Setpoint

Set the actual scaling factor for the actual connected VOC/CO2 sensor.

1.41 Supply Air Fan Speed Offset

Set the required offset for Supply air volume.

1.42 Min Run Time

Set the minimum time the fan will run at high speed (after exceeding the CO2 setpoint)

1.43 Sensor Selection

Select the location of the CO2 sensor: Duct or Room

1.20 Return Fan Low Speed

• Set the required setpoint for return air at low speed.

1.22 Return Fan High Speed

Set the required setpoint for return air fan at high speed.

4.5 Fan Control: Constant VOC

The function is used to maintain a constant/maximum VOC level in a return duct.

If the VOC level is higher than the setpoint, return volume will be increased in a modulated fashion "Return Air Fan High Speed" -1.22. If the CO2 level is lower than the setpoint, return volume will be decreased in a modulated fashion to "Return Air Fan Low Speed" -1.20 (as long as the minimum run time elapsed). If the actual VOC level is equal to the setpoint, the fan will keep actual fan speed. Supply air volume follows return air volume with an offset corresponding to the set value.

	Constant Flow Return Air Fan		Constant VOC Mode
1.20 Return Air Fan Low Speed1.21 Return Air Fan Mid Speed1.22 Return Air Fan High Speed	1500.0 cfm 1900.0 cfm 2400.0 cfm	1.50 Return Air VOC Setpo1.51 Supply Air Fan Speed1.52 Min. Runtime	

Return Fan

1.50 Return Air VOC Setpoint

• Set the actual scaling factor for the actual connected VOC/CO2 sensor.

1.51 Supply Air Fan Speed Offset

Set the required offset for Supply air volume.

1.52 Min Run Time

Set the minimum time the fan will run at high speed (after exceeding the VO2 setpoint)

1.43 Sensor Selection

• Select the location of the CO2 sensor: Duct or Room

1.20 Return Fan Low Speed

• Set the required setpoint for return air at low speed.

1.22 Return Fan High Speed

• Set the required setpoint for return air fan at high speed.

4.6 Constant Room

- **5.1** Temperature Setpoint
- **5.2** Temperature Control Mode



- Temperature is controlled in relation to constant room temperature measured by the room sensor located in the room.
- The required room temperature setpoint is set under: "General Configuration > General Temperature Settings".

4.7 Cooling

The function is only available if active cooling in the form of a cooling element is installed and configured.

The function is used to ensure that active cooling can be used if certain set preconditions are met.

- **3.1** Cooling Type
- 3.2 Minimum Supply Air Temp.
- 3.3 OA Temp. to Stop Cooling
- 3.4 Forced Cooling
- 3.5 Forced Cooling Ramp
- 3.6 PID Proportional Band
- 3.7 PID Integral Time



Cooling Settings

3.1 Cooling Type

Select the type of cooling coil installed.

3.2 Minimum Supply Air Temp.

Setpoint for minimum supply tempeature when cooling is active.

3.3 OA Temperature to Stop Cooling

• Cooling is stopped at outdoor temperatures below the setpoint.

3.4 Forced Cooling

 When activated, air volume will be increased when cooling is active.

3.5 Forced Cooling Ramp

 Determines the rate of change of the air volume when Forced Cooling is active.

3.6 PID Proportional Band

Proportional gain for cooling.

3.7 PID Integral Time

Integral time for cooling.

4.8 Dehumidification

The function is used to lower the relative humidity in the room by dehumidification.

When dehumidification of the room is demanded, the energy content of the air (enthalpy) is measured continuously in the fresh air and exhaust air respectively. The air that is dehumidified and supplied to the room will thus always be the air that requires the least energy for dehumidification.

To obtain optimum control, an RH & Temperature sensor is needed to calculate the actual dew point. This sensor can be in SA, RA duct or Room ("Cooling & DX coil Configuration – Parameter 3.34").

Dehumidification is accomplished by the installed cooling element while the temperature is maintained according to the setpoint by subsequent heating of the supply air by the heating element.

Minimum Configuration

One RH & Temperature sensor and cooling element with post heater.

		Definition Settings
3.30	Dehumidification Enable	DehumidificationOff
3.31	RH Target	70.0%
3.32	RH Target Margin	20.0%
3.33	Dehumidification Cooling Output	90.0%
3.34	RH Sensor Selection	SAductRHsensor

3.30 Dehumidification Enable

Select whether dehumidification is to be active.

3.31 RH Target

Set setpoint for relative humidity.

3.32 RH Target Margin

 Dead band for the RH Target. Defines when the humidity level has been satisfied and cooling returns to normal.

3.33 Dehumidification Cooling Output

 When dehumidification is needed, this is the cooling intensity sent to the DX Coil (or other).

3.34 RH Sensor Selection

 Selects where is the Humidity Sensor installed (Supply duct, return duct, or room).

4.9 Summer/Winter Compensation

Under General Temperature Settings, it is possible to set temperature compensation parameters for summer and winter operation.

When selected, compensation offsets the temperature setpoint in relation to outdoor temperature in summer and/or winter.

		Gene	ral Temperature Settings
5.1	Temperature Setpoint	72.0	°F
5.2	Temperature Control Mode	Const	ant Room Air Temp
5.3	Setpoint Compensation	SP Co	ompensationOff
5.4	Winter Start Temperature	32.0	°F
5.5	Winter Max. Temperature	-4.0	°F
5.6	Winter Temperature Difference	9.0	°F
5.7	Summer Start Temperature	77.0	°F
5.8	Summer Max. Temperature	95.0	°F
5.9	Summer Temperature Difference	-9.0	°F

5.3 Setpoint Compensation

• Enables/Disables Setpoint Conversation

5.4 Winter Start Temperature

Outdoor temp temperature for start of winter compensation

5.5 Winter Max. Temperature

Outdoor temperature for max.winter compensation

5.6 Winter Temperature Difference

Max. winter compensation of setpoint

5.7 Summer Start Temperature

Outdoor temperature for start of summer compensation

5.8 Summer Max. Temperature

 Outdoor temperature for max. summer compensation

5.9 Summer Temperature Difference

Max. summer compensation of setpoint

4.10 Locking the Fan Speed

Adjustment

On the Home screen, by clicking on any fan, a popup screen opens. Select Hand on SA Fan Mode (and on RA Fan Mode) and then enter the desired speed on Hand Speed.

The function, which is used for VAV installations, allows the installer to maintain constant air quantity during system adjustment.

The Hand Speed remains until the fans are changed to Auto.



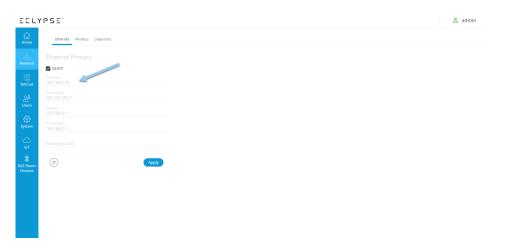
4.11 Communication Protocols External Communication

Setting communication parameters for TCP/IP, LAN, Web browser and BMS

Set Internet Connection

Static/Dynamic

• DHCP = IP address assigned from DHCP server on local network or from the Internet



- Static = the installer must set the following communication parameters:
 - IP address
 - NetMask
 - Gateway
 - Primary DNS
 - Secondary DNS

BACnet

Settings for external BACnet communication

BACnet IP is enabled by default



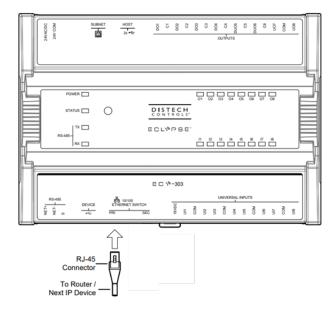
On the General Tab, it is possible to edit:

- Controller Name
- Device ID
- Location
- Description
- APDU
- APDU Segment Timeout
- APDU Retries



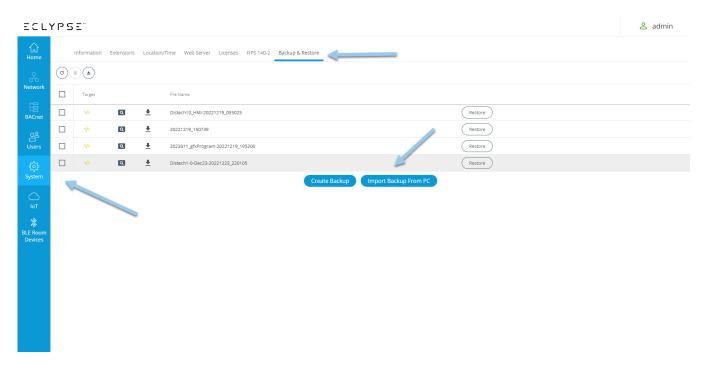
On Network IP Ports, it is possible to edit:

- Network Number
- BACnet IP UDP Port

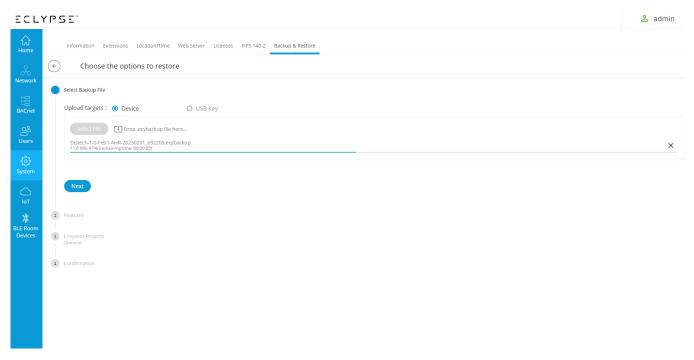


Use a standard RJ45 cable External BACnet TCP/IP connects to plug connector "TCP/IP".

4.12 Restore/Back-up Settings

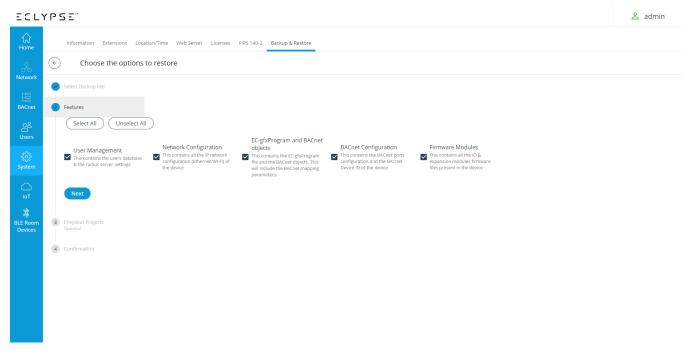


System > Backup & Restore tab > Import Backup From PC

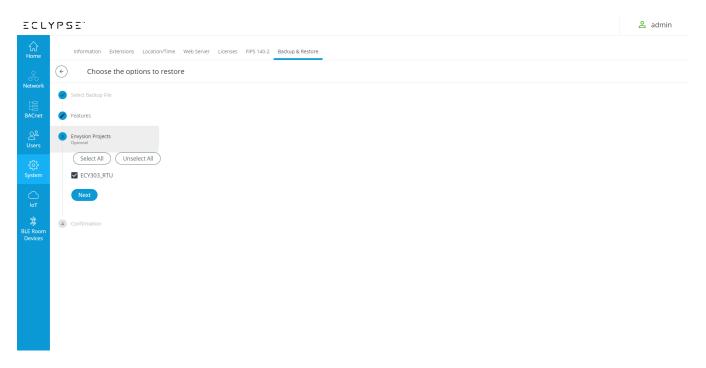


Select Backup File > Locate the saved file and select it > Next

Operation and Maintenance Manual Ventum Series

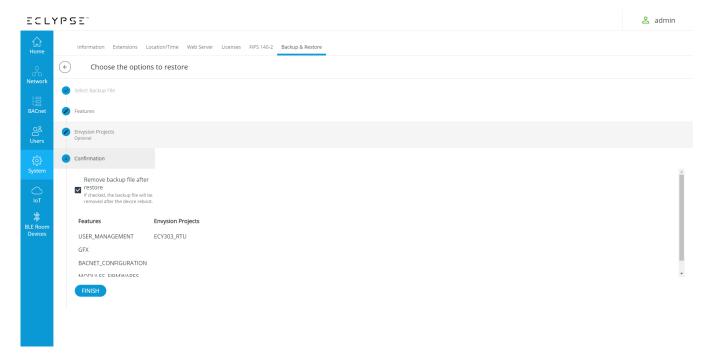


Select "User Management", "Network Configuration", "EC-gfxProgram and BACnet objects", "BACnet Configuration and Firmware Modules" boxes > Next

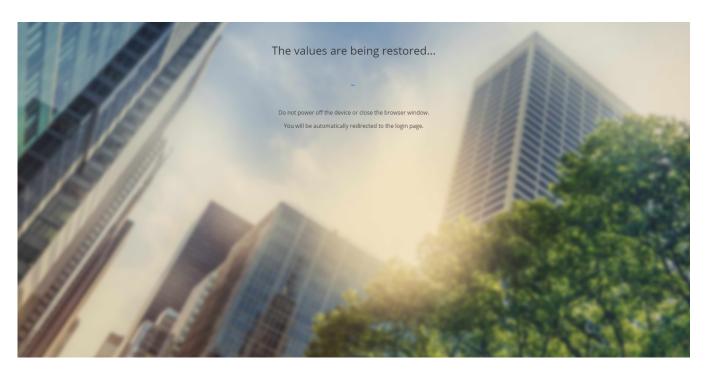


Select "ECY303_RTU" box > Next

Operation and Maintenance Manual Ventum Series



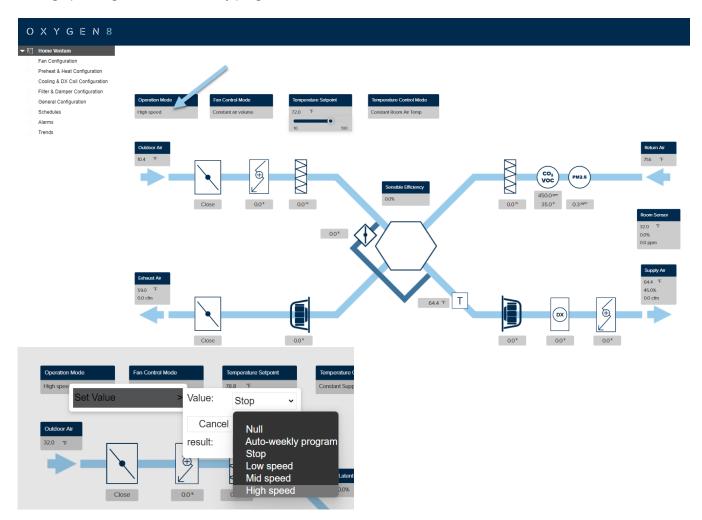
Select "Remove backup file after restore" box > Finish



The controller is now restoring the files and rebooting. This process takes about 3 minutes.

5.0 Operation

Setting operating modes and weekly programs.



5.1 Operation mode

Select Fan Speed

"Stop" = the system is stopped

- · Safety functions are active
- Outdoor and exhaust air dampers are closed

"Low speed" = the system runs constantly according to the parameter settings for low speed

Operating times for the weekly program cannot be accessed

"High speed" = the system runs constantly according to the parameter settings for high speed

Operating times for the weekly program cannot be accessed

"Auto-Weekly program" = the system runs according to the weekly program settings

Operating times for the weekly program cannot be accessed and set.

5.2 Setting Operating Times

Schedules are used to define different weekly events (weekly schedule) and special events also referred to as exceptions.



The different options used to configure a schedule are displayed by right-clicking on the Schedule. One menu is displayed when adding a new event and another menu is displayed when editing an existing event.

Create Event
Apply M-F
Copy Day
Clear Day
Clear Week

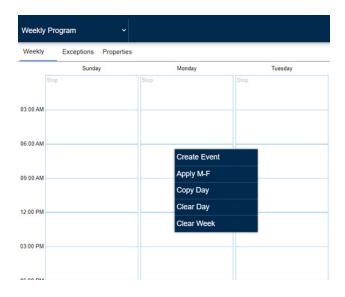
Edit Value
Delete Event
All Day Event
Apply M-F
Copy Day
Clear Day
Clear Week

The following pop-up menu options are available:

Option	Used to
Create Event	Add a new event
Apply M-F	Copy all events in the selected day to Monday,
	Tuesday, Wednesday, Thursday, and Friday (and
	overwrites and existing events on those days)
Copy Day	Copy all events in the selected day, to use with
	Paste Day option, which appears only if Copy
	Day was used first.
Clear Day	Clear all events in the selected day.
Clear Week	Clear all events in the entire weekly schedule.
Edit Value	Edit an existing event.
Delete Event	Delete the selected event.
All Day	Make currently selection (or last entered) event
Event	extended to the entire day.

Adding a Schedule Event

- Drag and drop the Schedule widget into a document window.
- 2. In the Weekly tab (in Edit mode), right-click on the weekday in the schedule and from the popup menu, select Create Event. A shaded bar appears at the top of the weekday.
- 3. Drag the edge of the shaded bar upwards and/ or downwards to obtain the exact time frame you wish to assign to that weekday or to be more precise you can also enter the exact time in the Start Time and Finish Time parameters located at the bottom of the schedule.

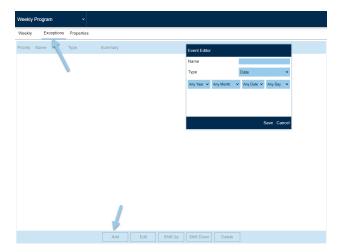


Operation and Maintenance Manual Ventum Series

Adding an Exception

Exceptions are special events or special days in the currently selected schedule instance. Typically, you use them to define days with scheduling exceptions (for example, holidays).

 In the Exceptions tab, click Add. The Event Editor pop-up is displayed.

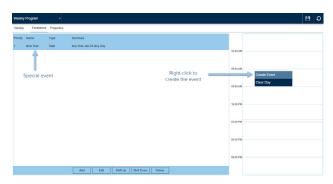


- 2. In the Name, enter the name of the event (e.g., New Year's, Thanksgiving, etc.) for your schedules.
- 3. In Type, select the type of special event:

Date	Selects a day or a series of weekdays, dates, months, or years
Date Range	Selects a range of days
Week & Day	Selects series of weekdays, week in a calendar month or months.
Reference	Select a calendar that will be used as a 'special event reference' in this Schedule

- Depending on your selection, related parameters will be displayed accordingly. Define the event as needed.
- 5. Click Save. The pop-up is closed, and the event is displayed.

Once the exception is created, right-click on the schedule on the right side of the window and select Create Event.



- 7. Drag the edge of the shaded bar upwards and/ or downwards to obtain the exact time frame you wish to assign to that special event.
- 8. To edit the special event, click Edit.
- 9. To delete the special event, click Delete.
- 10. To change the order of multiple events in the list, click Shift Up or Shift Down.



Once you are done setting up the schedule, hit the save button.

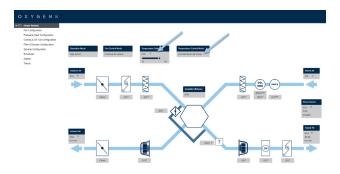
Use the reload button to refresh the schedule

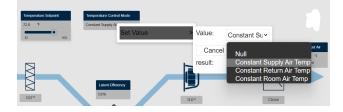
5.3 Temperature Setpoint

The setpoint described in this section is always the temperature setpoint for the control type selected.

The options are:

- Constant Supply Air Temp
- Constant Return Air Temp
- Constant Room Air Temp





The selected control type is displayed above.

Control Type is Selected Under

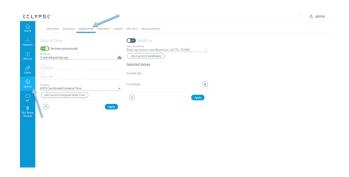
Home > Temperature Control Mode and can be selected to:

Changing the Temperature Setting (Temperature Setpoint)

Values can be changed by entering a new value in the data-entry field or by moving the mouse onto the slider below the setpoint.

5.4 Time and Date

- Go to System and select the Locatime/Time tab .
- Set the "Set time automatically" button to ON, or enter the date and time manually.
- If you wish to use the computer time, select the "Get Current Computer Date Time" button.
- Press "Apply."



5.5 Alarm Console



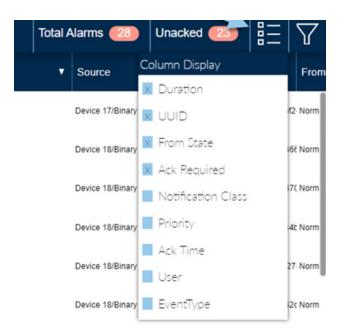
The Alarm Console allows you to view and acknowledge active alarms. The alarm information is presented in different columns. The total amount of alarms and unacknowledged alarms are available at a glance at the top right corner of the Alarm Console window. The columns that are most relevant are:

- Duration: Graph of how long the alarm has been active
- Timestamp: When the alarm occured
- Ack State: Indicates if the alarm has been acknowledged or not
- Message Text: Actual description of the alarm

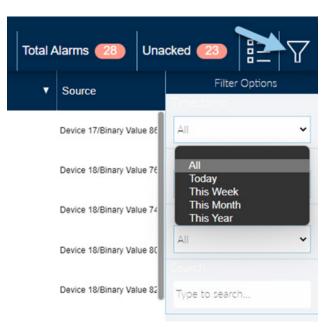


The top right has the following controls and indicators:

- Total alarms
- Total alarms that have not been unacknowledged
- Custom Display: Allows showing or hiding columns.
- Filter: Allows filtering the alarms displayed by time of occurence (Today, This Week, etc.), by acknowledge status or by priority. There is a search function as well.



Custom Display



Filter

5.6 Trends

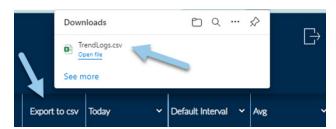
The Trends screen contains the Trend Builder, which the operator can use to view all trend log objects that reside in the data tree of the controller by plotting the data of the selected trend on the chart, along the x and y axes. A list of available trends is provided, and you can select a color for each trend that you wish to plot on the graph to facilitate the viewing of many trends at the same time.



The Trend Builder provides additional functions such as exporting to a csv file, selecting a time range, default intervals, selecting format and typing text in a filter field.

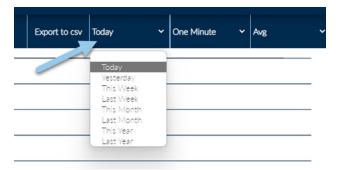
Export to .csv

Click on it and a csv file of the selected trends will be downloaded by your browser.



Time Range

Select a time parameter option from the list (today, last week, etc.)



Interval

Select a default interval of time that is used to determine what and how data is presented in your trend chart. For example, an interval value of 1 hour will present data at a granularity level of every one hour, while an interval value of 15 minutes will show data for every 15 minutes of logged data.

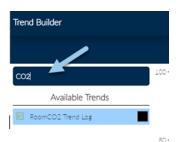
In addition, you can also select other interval options such Avg (average value for the selected interval period), Min or Max (minimum or maximum value for the selected interval period), Sum (total of the values in the selected interval period), etc.





Filter

The filter field allows you to filter through a list of trends based on the text that you typed in the field.



6.0 Maintenance

6.1 Fans



Warning

During all work on fan in the hazardous area:

- Maintenance operation is only to be performed by trained service personnel.
- Observe the safety and labor regulations (DIN EN 50110, IEC 364).
- · No maintenance work on running fan!
- Open the electrical circuit and secure against being switched back on.
- · Verify the absence of voltage.
- The rotor must be standing still!

Always wear the appropriate PPE (safety shoes and gloves for handling).

Regular inspection, if necessary with cleaning, is required to prevent imbalance due to ingestion of particles.



Warning

Clean the fan's flow area:

- Wet cleaning under voltage may lead to an electric shock - danger to life!
- Do not use any aggressive, paint solvent cleaning agents when cleaning.
- Never use a high-pressure cleaner or spray jet to clean.
- Avoid letting water permeate into the motor and the electrical installation.
- After cleaning, the motor must be operated for 30 minutes at 80-100% of the max. rpm to let it dry out. This will allow any possibly penetrated water to evaporate.
- · Ball-bearings service life

The fan or motor is maintenance-free due to the use of ball bearings with "lifetime lubrication". Once the grease operating life F10h has been reached, it may be necessary to replace the bearing. The bearing service life expectation may change compared to the specified value, if operating conditions such as increased vibrations or shocks, increased or too low temperatures, humidity, dirt in the ball bearing or unfavorable control modes are present. A service life calculation for special applications can be provided on request.

6.2 DX Coil

Operation and Maintenance For First Time Use

Air Distribution

- 1. Uniform air flow is crucial to coil performance and should not vary significantly across the coil face
- Air velocities should be maintained between 200 and 550 feet per minute without a mist eliminator and between 200 and 700 feet per minute with a mist eliminator
- 3. The drain pan should be designed and installed such that there is no standing water
- 4. The maximum operating temperature is 350°F for any Direct Coil coils.

Cleaning

- Coils must be cleaned periodically to obtain maximum performance. Soiled fins reduce the capacity of the coil, and demand more energy from the fan
- Periodic inspection of the coil for signs of damage, leaks or corrosion is also recommended. Any repair or replacement of parts should be performed by a qualified professional.
- 3. Any fluid passing through the coil should be free of any sort of contaminants. Periodic testing and correction will enable the coil to last longer.
- 4. Fins can be cleaned using spray washers or using commercial cleaners. Care must be taken not to damage the coils and to not allow water to touch any electrical equipment. However, caution should be exercised when working with the fins as the sharp edges can cause serious personal injury.

When the coil surface itself needs cleaning, ensure an appropriate solution and equipment are selected to avoid damage to the coil and/or enabling any health hazards. Cleaning should be done inwards from the airflow exit so any contaminant will later be pushed out of the coil. Follow the manufacturer's instructions with any cleaning solution or equipment

6.3 Hydronic Coil

Operation and Maintenance

First Use Recommendation

 The air vent (at the uppermost point on the assembly) should be opened during set-up to exhaust any air from the coil. To maintain heat transfer capacity, periodically vent the air in the coil.

Air Distribution

- 1. Uniform air flow is crucial to coil performance and should not vary significantly across the coil face
- 2. The drain pan and its piping should be arranged such that there is not still water in the an to be blown by the passing flow of air
- 3. The fluid and air velocity should be kept to near the specifications for the coil
- 4. The maximum operating temperature is 350°F for any Direct Coil coils

Cleaning

- Coils must be cleaned periodically to obtain maximum performance. Soiled fins reduce the capacity of the coil, and demand more energy from the fan
- Periodic inspection of the coil for signs of damage, leaks or corrosion is also recommended. Any repair or replacement of parts should be performed by a qualified professional.
- 3. Any fluid passing through the coil should be free of any sort of contaminants. Periodic testing and correction will enable the coil to last longer.
- 4. Fins can be cleaned using spray washers or using commercial cleaners. Care must be taken not to damage the coils and to not allow water to touch any electrical equipment. However, caution should be exercised when working with the fins as the sharp edges can cause serious personal injury.

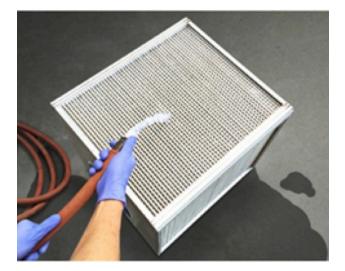
- 5. When the coil surface itself needs cleaning, ensure an appropriate solution and equipment are selected to avoid damage to the coil and/ or enabling any health hazards. Cleaning should be done inwards from the airflow exit so any contaminants will later be pushed out of the coil. Follow the manufacturer's instructions with any cleaning solution or equipment
- 6. Drain-pans in any air conditioning unit contain moisture and must be cleaned regularly

Winterizing Coils

During the winter, if the coil is not in use all water should be drained from the coil. The coil should then be thoroughly flushed with a glycol solution.

6.4 Counter-flow Core Cleaning

Moderate dust build up can be washed away with warm tap water (max. 60°C/140°F) or vacuumed (if the core cannot be removed to be cleaned with water). With heavier buildup, a soft detergent can be used. We recommend a commercially available detergent for delicate clothing.



Core Cleaning Instructions

- 1. Dismount the bypass actuator (if installed)
- Dismount the condensate drain piping (if installed)
- 3. Remove the front panel plugs and unscrew the panel
- 4. Slide out the core(s)

6.5 Filters

To achieve required sizing, some Ventum units use two standard-sized filters butted against each other. Both filter sized will need to be ordered to replace the filters.

Filter Sizing

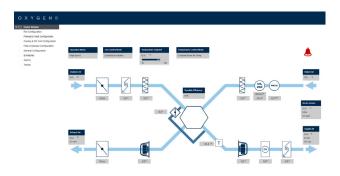
Size	Airstream	Thickness (in)	Size (in)	MERV Rating
H05	RA	2	16 x 16	8
H05	OA	2	16 x 16	13
H10	RA	2	25 x 16	8
H10	ОА	2	25 x 16	13
H15	RA	2	25 x 18	8
H15	ОА	2	25 x 18	13
H20	RA	2	20 x 16, 16 x 16	8
H20	OA	2	20 x 16, 16 x 16	13
H25	RA	2	25 x 25	8
H25	OA	2	25 x 25	13
H30	RA	2	20 x 25, 16 x 25	8
H30	OA	2	20 x 25, 16 x 25	13

6.6 Fuse Replacement

Size	240/60/1	208/60/3	460/60/3	Quantity
H05	3/10, 15A	4/10, 15A	-	1
H10	3/10, 15A	4/10, 15A	-	1
H15	-	4/10, 15A	3/16, 15A	2
H20	-	4/10, 15A	3/16, 15A	2
H25	-	4/10, 25A	3/16, 15A	2
H30	-	4/10, 25A	3/16, 15A	2

6.7 Control Unit Status Display

The display shows an overview of the system's actual status and operating conditions.



The menu on the left allows navigation to the different screens:

- Home Nova (System Overview)
- Configuration screens (more details on section 6.8)
- Schedules
- Alarms
- Trends

There are 4 control options at the top left:

- · Operation Mode
- Fan Control Mode
- · Temperature Setpoint and
- Temperature Control Mode

If there is an active alarm, a red bell appears on the top right. Click on it to navigate to the Alarm Console.

If there is an active warning, a yellow bell appears on the top right. Click on it to navigate to the Alarm Console.

Clicking on the system components (fans, heaters, dampers) opens a pop-up screen with dedicated controls and more information.

Values in the grey boxes below the system components indicate their current status (i.e. 76.2% below the Supply Air fan indicates its current speed).

There are fields indicating the current system values such as temperatures, air flow, relative humidity, etc.

Hand Mode Operation

Setting equipment in Hand Mode can be used during service and maintenance to test that the outputs work as intended.

To use Hand Mode, from the Home screen, click on the desired system component and in the pop up screen that opens, select Hand Mode.

Note: after maintenance and testing, make sure to set all components back to Auto for proper operation. Use the Master Auto button on General Configuration.

The examples below illustrate the Hand Mode Operation of the supply fan speed.

- On the Home Nova screen, click on the Supply Air Fan icon.
- 2. Set SA Fan Mode to "Hand"
- 3. Then below on Supply Air Fan Hand Speed, enter the desired speed in %.
- 4. The SA Fan will now operate at the speed set.
- 5. Set SA Fan Mode back to "Auto" for normal operation.



6.8 Configuration Screens

The Configuration screens display and allow modification of all the program settings. They are organized into groups: Fan Configuration, Preheat and Heat Configuration, Cooling and DX Coil Configuration and General Configuration.

6.8.1 Fan Configuration

This screen allows configuration of the fans with the following settings:



1.1 Fan Speed Control Mode

 Selects the fan speed control strategy: Constant Air Volume, Constant Pressure RA Slave, Constant CO2, or Constant VOC

1.2 Supply Fan Max Airflow

Sets the absolute maximum Supply Fan flow for safety. This only applies to Constant Pressure RA control mode.

1.3 Return Fan Max Airflow

Sets the absolute maximum Return Fan flow for safety. This only applies to Constant Pressure RA control mode.

1.4 Reduced Air Flow Option

• Safety feature to reduce fan flow if the temperature is below setpoint for 10 minutes. Select if no fan, Supply Air fan or both fans should react to the feature.

1.10 Supply Air Fan Low Speed

Set the required setpoint for Supply flow at "Low" speed during Constant Air Volume control.

1.11 Supply Air Fan Mid Speed

• Set the required setpoint for Supply flow at "Medium" speed during Constant Air Volume control.

1.12 Supply Air Fan High Speed

Set the required setpoint for Supply flow at "High" speed during Constant Air Volume control.

1.20 Return Air Fan Low Speed

Set the required setpoint for Return flow at "Low" speed during Constant Air Volume control.

1.21 Return Air Fan Mid Speed

Set the required setpoint for Return flow at "Medium" speed during Constant Air Volume control.

1.22 Return Air Fan High Speed

Set the required setpoint for Return flow at "High" speed during Constant Air Volume control.

1.30 Return Air Fan Speed Offset

 Return air fan follows Supply Fan speed with an offset corresponding to the value set during Constant Pressure-RA Slave.

1.31 Supply Air Fan Low Speed

Set the required setpoint for Return flow at "Low" speed during Constant Pressure-RA Slave control,

1.32 Supply Air Fan Mid Speed

Set the required setpoint for Return flow at "Medium" speed during Pressure-RA Slave control.

1.33 Supply Air Fan High Speed

• Set the required setpoint for Return flow at "High" speed during Pressure-RA Slave control.

1.40 Return Air CO2 Setpoint

• Set the required setpoint for return duct CO2 concentration to run Return Air Fan at the speed set on parameter 1.22.

1.41 Supply Air Fan Speed Offset

Set the required offset for the Supply Air Fan.

1.42 Minimum Runtime

• Set the minimum time the fan stays at high speed once it exceeds the setpoint (1.40), once this time elapses and the CO2 concentration is below 1.40, the fan resumes operation at the speed set on 1.20.

1.43 Sensor Selection

• Select what sensor is used to measure CO2: RAductCO2 (in the duct) or RoomCO2.

1.50 Return Air VOC Setpoint

• Set the required setpoint for return duct VOC concentration to run Return Air Fan at the speed set on parameter 1.22.

1.51 Supply Air Fan Speed Offset

Set the required offset for the Supply Air Fan.

1.52 Minimum Runtime

• Set the minimum time the fan stays at high speed once it exceeds the setpoint (1.50), once this time elapses and the VOC concentration is below 1.50, the fan resumes operation at the speed set on 1.20.

1.60 Supply Air Fan Enable

Determines if the Supply Fan is present or not.

1.61 Supply Air Fan Start Delay

Set delayed start time for the fan. The set time is used for damper opening.

1.62 Supply Air Fan K Factor

- Set the fan k-factor.
- Fan k-factor is specified by the fan manufacturer and is used to calculate air volume (CFM) according to the following formula:

V=√∆P·k

ΔP = difference between stationary pressure and dynamic pressure across the fan; k= fan k-factor

1.63 Supply Air Fan PID Proportional Gain

Set the fan PID proportional gain.

1.64 Supply Air Fan PID Integral Time

Set the fan PID integral time.

1.70 Return Air Fan Enable

· Determines if the Return Fan is present or not.

1.71 Return Air Fan Start Delay

• Set delayed start time for the fan. The set time is used for damper opening.

1.72 Return Air Fan K Factor

- Set the fan k-factor.
- Fan k-factor is specified by the fan manufacturer and is used to calculate air volume (CFM) according to the following formula:

V=√∆P·k

 ΔP = difference between stationary pressure and dynamic pressure across the fan; k= fan k-factor

1.73 Return Air Fan PID Proportional Gain

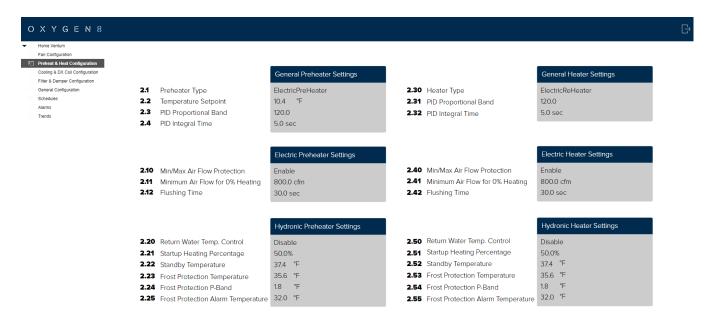
• Set the fan PID proportional gain.

1.74 Return Air Fan PID Integral Time

• Set the fan PID integral time.

6.8.2 Preheat & Post Heat Configuration

This screen allows configuration of the heating coils (pre and post).



2.1 Preheater Type

• Selects whether there is no preheater installed or if it is electric or hydronic.

2.2 Temperature Setpoint

· Sets the preheater temperature setpoint.

2.3 PID Proportional Band

Set the preheater PID proportional gain.

2.4 PID Integral Time

Set the preheater PID integral time.

2.10 Min Air Flow Protection

Enables or disables flow monitoring to protect the preheater.

2.11 Minimum Air Flow for 0% Heating

If 2.10 is set to Enable, sets the minimum supply flow to engage the preheater.

2.12 Flushing Time

· Minimum time to run the fan after the preheater is disengaged to flush any remnant heat.

2.20 Return Water Temp. Control

• Enables or disables return water frost protection of the hydronic preheater.

2.21 Startup Heating Percentage

During the system start-up, sets the hydronic preheater output after starting the supply air fan.

2.22 Standby Temperature

• When the system is stopped and 2.20 is enabled, if the water temperature falls below this setpoint, heating will be modulated to maintain the temperature above this setpoint.

2.23 Frost Protection Temperature

 When the system is running and 2.20 is enabled, frost protection activates on a linear relationship defined by parameters 2.23 & 2.24. This setpoint represents the return water temperature at which the heating will be activated at 100%.

2.24 Frost Protection P-Band

 When the system is running and 2.20 is enabled, frost protection activates on a linear relationship defined by parameters 2.23 & 2.24. This setpoint represents the return water temperature at which the heating will be activated at 0%.

2.25 Frost Protection Alarm Temperature

Sets the hydronic return water temperature frost protection alarm setpoint. This alarm stops the unit.

2.30 Post Heater Type

• Selects whether there is no post heater installed or if it is electric or hydronic.

2.31 PID Proportional Band

Set the post heater PID proportional gain.

2.32 PID Integral Time

· Set the post heater PID integral time.

2.40 Min Air Flow Protection

• Enables or disables flow monitoring to protect the post heater.

2.41 Minimum Air Flow for 0% Heating

• If 2.40 is set to Enable, sets the minimum supply flow to engage the post heater.

2.42 Flushing Time

Minimum time to run the fan after the preheater is disengaged to flush any remnant heat.

2.50 Return Water Temp. Control

Enables or disables return water frost protection of the hydronic preheater.

2.51 Startup Heating Percentage

During the system start-up, sets the hydronic preheater output after starting the supply air fan.

2.52 Stanby Temperature

• When the system is stopped and 2.50 is enabled, if the water temperature falls below this setpoint, heating will be modulated to maintain the temperature above this setpoint.

2.53 Frost Protection Temperature

• When the system is running and 2.50 is enabled, frost protection activates on a linear relationship defined by parameters 2.53 & 2.54. This setpoint represents the return water temperature at which the heating will be activated at 100%.

2.54 Frost Protection P-Band

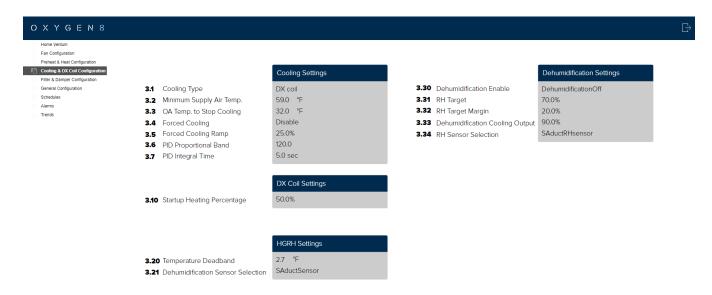
• When the system is running and 2.50 is enabled, frost protection activates on a linear relationship defined by parameters 2.53 & 2.54. This setpoint represents the return water temperature at which the heating will be activated at 0%.

2.55 Frost Protection Alarm Temperature

· Sets the hydronic return water temperature frost protection alarm setpoint. This alarm stops the unit.

6.8.3 Cooling & DX Configuration

This screen allows configuration of the cooling & DX Coils (Heat Pump) and HGRH



3.1 Cooling Type

Selects whether there is no cooling coil installed or if it is a DX coil, Hydronic or HGRH.

3.2 Minimum Supply Air Temp.

Setpoint for minimum supply temperature when cooling is active.

3.3 OA Temp. to Stop Cooling

Cooling is stopped at outdoor temperatures below the setpoint.

3.4 Forced Cooling

• When activated, air volume will be increased when cooling is active.

3.5 Forced Cooling Ramp

• When Forced Cooling is Active, the total air volume increases at this rate. If the max. air flow is reached, it will be maintained while cooling is active.

3.6 PID Proportional Band

· Set the cooling coil PID proportional gain.

3.7 PID Integral Time

Set the cooling coil PID integral time.

3.10 Startup Heating Percentage

During the start-up sequence of the ventilation system, the heating valve will be overridden to the value set.
 Heating valve override will be terminated once the start-up sequence has been completed and the inlet fan has reached its air volume setting.of the hydronic preheater.

3.20 Temperature Deadband

• Sets the deadband to switch from heating to cooling and vice versa when operating DX and HGRH coils.

3.21 Dehumidification Sensor Selection

· Selects the sensor to use as reference for dehumidification when operating DX and HGRH coils.

3.30 Dehumidification Enable

• Select whether dehumidification is to be active.

3.31 RH Target

• Sets the desire Relative Humidity target. Above this value the dehumidification sequence starts.

3.32 RH Target Margin

• Dead band for the RH Target. Defines when the humidity level has been satisfied and cooling returns to normal.

3.33 Dehumidification Cooling Output

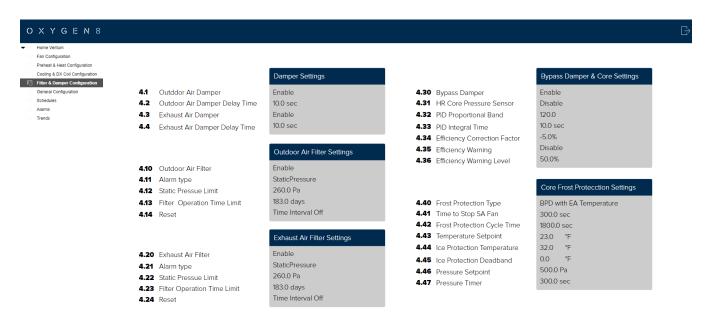
• Sets the cooling output during dehumidification.

3.34 RH Sensor Selection

• Selects what sensor to use for dehumidification: SA Duct, RA Duct or Room.

6.8.4 Filter & Damper Configuration

This screen allows configuration of the filters and dampers.



4.1 Outdoor Air Damper

• Selects whether the outdoor damper is present or not.

4.2 Outdoor Air Damper Delay Time

Set the time the damper takes to open.

4.3 Exhaust Air Damper

• Selects whether the outdoor damper is present or not.

4.4 Exhaust Air Damper Delay Time

Set the time the damper takes to open.

4.10 Outdoor Air Filter

• Selects whether the outdoor air filter is present or not.

4.11 Alarm Type

- Select Static Pressure or Time Based for the outdoor air filter.
- · Static Pressure: A filter warning is activated if the Static Pressure Limit (4.12) is exceeded.
- Time Based: A filter warning is activated when the filter operation time limit (4.13) is exceeded.

4.12 Static Pressure Limit

 Set the static pressure limit for pressure drops across the outdoor air filter. Alarm Type must be set to "Static Pressure".

4.13 Filter Operation Time Limit

• Set the operation time limit for the outdoor air filter. Alarm Type must be set to "Time Based".

4.14 Reset

- Set the method to reset the outdoor air filter operation time.
- Time Interval Off: Time based alarm (set by 4.13) is disregarded.
- Time Interval ON: Resets the alarm timer.

4.20 Exhaust Air Filter

• Selects whether the exhaust air filter is present or not.

4.21 Alarm Type

- Select Static Pressure or Time Based for the exhaust air filter.
- · Static Pressure: A filter warning is activated if the Static Pressure Limit (4.12) is exceeded.
- Time Based: A filter warning is activated when the filter operation time limit (4.13) is exceeded.

4.22 Frost Protection Alarm Temperature

 Set the static pressure limit for pressure drop across the exhaust air filter. Alarm Type must be set to "Static Pressure".

4.23 Filter Operation Time Limit

Set the operation time limit for the exhaust air filter. Alarm Type must be set to "Time Based".

4.24 Reset

- Set the method to reset the exhaust air filter operation time.
- Time Interval Off: Time based alarm (set by 4.13) is disregarded.
- Time Interval ON: Resets the alarm timer.

4.30 Bypass Damper

Selects whether the bypass damper is present or not.

4.31 HR Core Pressure Sensor

• Selects if a pressure sensor is installed across the core.

4.32 PID Proportional Band

• Set the bypass damper PID proportional gain.

4.33 PID Integral Time

Set the bypass damper PID integral time.

4.34 Efficiency Correction Factor

• Sensible efficiency percent correction between ±5%.

4.35 Efficiency Warning

• Enables or disables monitoring of core sensible efficiency.

4.36 Efficiency Warning Level

Sets the sensible efficiency setpoint under which a warning is issued. 4.35 has to be set to Enable.

4.40 Frost Protection Type

- Selects what methodology of frost protection is used.
- "No Selection": There is no frost protection.
- "Only EA Temperature": Use exhaust temperature to trigger frost protection, when it drops below 4.43.
- "BPD with EA Temperature": Use exhaust temperature to trigger frost protection (when it drops below 4.44 + 4.45) and the bypass damper to modulate.
- "BPD with HR Core Pressure": Use core pressure to trigger frost protection (when it climbs above 4.46) and the bypass damper to modulate.

4.41 Time to Stop SA Fan

• When the frost protection is active this is the time the SA Fan stops while the EA Fan runs to pass warm air through the core. Parameter 4.40 must be set to "Only EA Temperature".

4.42 Frost Protection Cycle Time

• Sets the time to wait to check again the SA temperature after the SA fan completed the stop time determined by 4.43 above. Parameter 4.40 must be set to "Only EA Temperature".

4.43 Temperature Setpoint

• Sets the exhaust air temperature to trigger frost protection, when it falls below this value the sequence set by parameters 4.41 & 4.42 begins. Parameter 4.40 must be set to "Only EA Temperature".

4.44 Ice Protection Temperature

- Sets the exhaust air temperature to trigger ice protection.
- When the exhaust air temperature falls below this setpoint plus Deadband (parameter 4.45). The bypass damper is open at 100%.
- If the exhaust air temperature remains below this setpoint for 10 minutes, the "HR core defrost" alarm is triggered, and the unit stops.
- Parameter 4.40 must be set to "Only EA Temperature".

4.45 Ice Protection Deadband

• Adding temperature with 4.44, before the reaching frost alarm limit, starting frost protection active. 4.40 "BPD with EA Temperature" option.

4.46 Pressure Setpoint

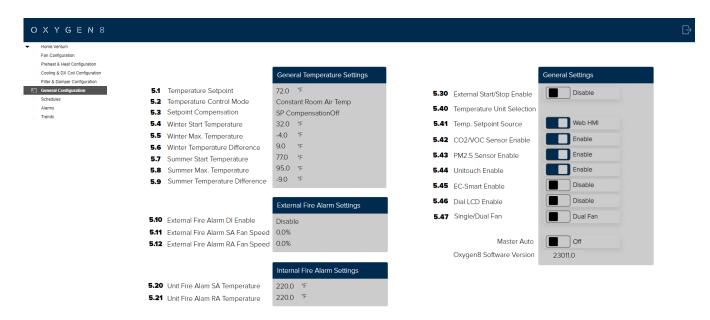
• Sets the core pressure to trigger frost protection, when the pressure exceeds this value, the bypass damper is open at 100% for the duration specified by 4.47 below. Parameter 4.40 must be set to "BPD with HR Core Pressure" option.

4.47 Pressure Timer

• Sets the time the bypass damper is kept open at 100% when frost protection is triggered due to high core pressure (see parameter 4.46). Parameter 4.40 must be set to "BPD with HR Core Pressure" option.

6.8.5 General Configuration

This screen allows configuration of general settings including fire alarms and temperature settings.



5.1 Temperature Setpoint

Sets the required temperature setpoint.

5.2 Temperature Control Mode

• Selects the temperature control mode, depending on the location of the temperature sensor used for control: Constant Supply Air Temp, Constant Return Air Temp or Constant Room Air Temp.

5.3 Setpoint Compensation

- When Setpoint Compensation is ON, it offsets the temperature setpoint in relation to outdoor temperature in summer and/or winter.
- Settings 5.4 to 5.9 only apply when Setpoint Compensation is set to ON.

5.4 Winter Start Temperature

• Outdoor temperature for start of winter compensation.

5.5 Winter Max. Temperature

• Outdoor temperature for max. winter compensation.

5.6 Winter Temperature Difference

Max. winter compensation of setpoint.

5.7 Summer Start Temperature

• Outdoor temperature for start of summer compensation.

5.8 Summer Max. Temperature

Outdoor temperature for max. summer compensation.

5.9 Summer Temperature Difference

Max. summer compensation of setpoint.

5.10 External Fire Alarm DI Enable

• Enables/Disables the option to monitor an external fire alarm input (NC contact on UI1). When active the fans will run at the speeds specified on 5.11 & 5.12 and keep the dampers open. If the speeds entered on 5.1 & 5.12 are zero, the ERV will stop the fans, close the dampers and heating and cooling systems are shut down.

5.11 External Fire Alarm SA Fan Speed

- Set the speed the SA Fan runs at when the External Fire alarm input is active.
- 5.10 has to be set to Enable.
- If set to zero (and 5.12 is zero as well) the ERV will stop the fans, the dampers are closed, and heating and cooling systems are shut down.

5.12 External Fire Alarm SA Fan Speed

- · Set the speed the RA Fan runs at when the External Fire alarm input is active.
- 5.10 has to be set to Enable.
- If set to zero (and 5.11 is zero as well) the ERV will stop the fans, the dampers are closed.

5.20 Unit Fire Alarm SA Temperature

• Set the internal fire Supply Air Temperature. If the temperature exceeds this value, the ERV triggers an alarm, fans stop, dampers are closed, and heating and cooling systems are shut down.

5.21 Unit Fire Alarm RA Temperature

• Set the internal fire Return Air Temperature. If the temperature exceeds this value, the ERV triggers an alarm, fans stop, dampers are closed, and heating and cooling systems are shut down.

5.30 External Start/Stop Enable

- Enables/Disabled monitoring of the external start/stop digital input (UI2). When enabled and the input is active (NO contact) the unit will start. When the input is inactive, the unit will stop.
- If disabled, the digital input is ignored.

5.40 Temperature Unit Selection

- Set the desired temperature units: C° or F°.
- Note: Units can only be changed when the system is stopped.

5.41 Temperature Setpoint Source

• Select what device determines the Temperature Setpoint: the controller (through its web HMI or myDC Control App) or a Unitouch wall thermostat.

5.42 CO2/VOC Sensor Enable

- Determines if the CO2/VOC sensor (Siemens QPM2102/MO) is present or not.
- · If the Fan Speed Control Mode (1.1) is set to Constant CO2 or VOC this sensor is mandatory
- If the Fans Speed Mode is another option, the sensor can still be used for the IAQ dashboard.

5.43 PM2.5 Sensor Enable

- Determines if the PM2.5 sensor (Siemens QSM2100) is present or not.
- This sensor is used for the IAQ dashboard.

5.44 Unitouch Enable

Determines if a Unitouch (Thermostat/room sensor) is present or not.

5.45 EC-Smart Enable

• Determines if an EC-Smart (room sensor) is present or not.

5.46 Dial LCD Enable

- Determines if a Distech dial HMI is present or not.
- · If enabled and the HMI is not connected the controller will issue a communication alarm.

5.47 Single/Dual Fan

- Determines if the unit has is single or dual fan.
- Note: Single fan is used only for specific models, contact Oxygen8 if you need that option.

Master Auto Button

- Setting this button to ON changes the mode of every element to AUTO (Fans, Dampers, Heater, Cooling, HGRH).
- · Use it if during commissioning some elements were tested in HAND to ensure full auto operation.

Oxygen8 Software Version

• Indicates the software version installed.

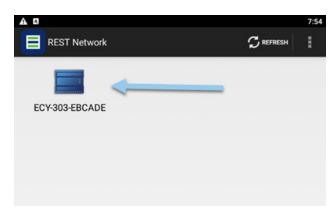
6.8.6 myDC Control App

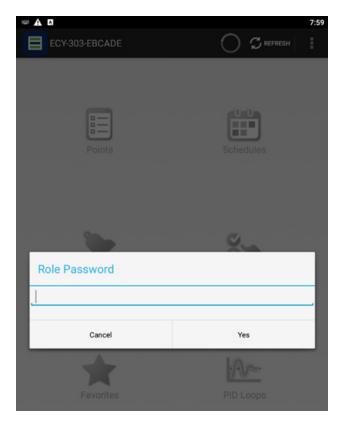
The myDC Control App from Distech allows control and monitoring of the unit from a mobile phone or tablet.

Connecting the Controller

Once connected to the controller via WiFi (see Controls Manual for instructions on how to connect), open the App and on the REST Network screen, click on the controller icon to open the main menu.

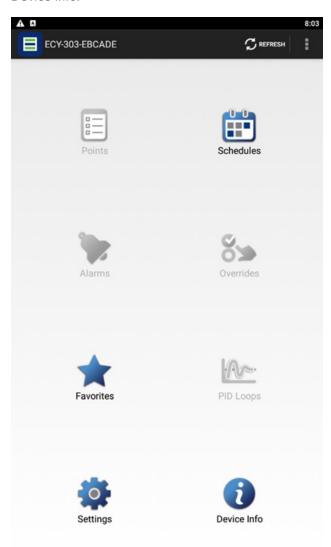
Enter the Role Password: 1111





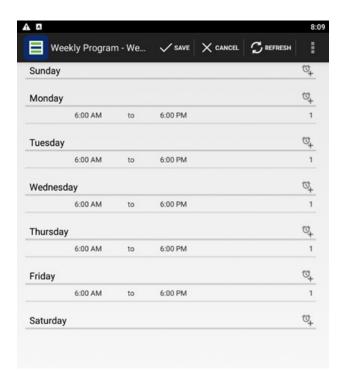
Main Menu

The main menu of the controller appears with the following options: Schedules, Favorites, Settings and Device Info.



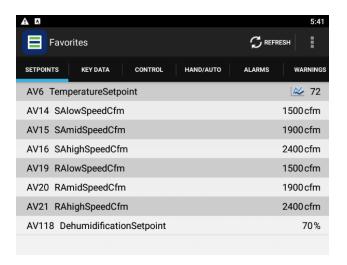
Schedules

Schedules are used to define different weekly events (weekly schedule) and special events also referred to as exceptions. The app allows review or modification of the schedules set on the web HMI. Refer to section 5.2.



Favorites

The favorites screen allows quick access to the most important settings and data. It has 6 sections: Setpoints, Key Data, Control, Hand/Auto, Alarms and Warnings.



Setpoints

TemperatureSetpoint

• Set the required temperature setpoint.

SAlowSpeedCfm

 Set the required setpoint for Supply flow at "Low" speed for Constant Volume control.

SAmidSpeedCfm

 Set the required setpoint for Supply flow at "Medium" speed for Constant Volume control.

SAhighSpeedCfm

 Set the required setpoint for Supply flow at "High" speed for Constant Volume control.

RAlowSpeedCfm

 Set the required setpoint for Return flow at "Low" speed for Constant Volume control.

RAmidSpeedCfm

 Set the required setpoint for Return flow at "Medium" speed for Constant Volume control.

RAhighSpeedCfm

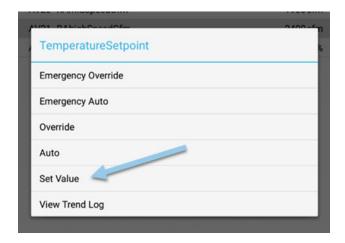
Set the required setpoint for Return flow at "High" speed for Constant Volume control.

DehumidificationSetpoint

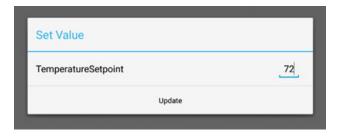
 Sets the desire Relative Humidity target. Above this value the dehumidification sequence starts. Note: Parameter 3.30 on the web HMI (or BV29 DehumidificationEnable on the Control section) must be set to Enable and the required cooling and post heat coils be configured

Modifying Setpoints

To modify a setpoint, select one and from the popup menu, select "Set Value".



Then enter the desired value, and select "Update".



Key Data

SAfanAirdlowCfmHMI

Current Supply Air Fan flow in CFM.

RAfanAirflowCfmHMI

Current Return Air Fan flow in CFM.

OAtemperature

 Current Outdoor Air temperature in the selected units (parameter 5.40).

SAtemperature

 Current Supply Air temperature in the selected units (parameter 5.40).

RAtemperature

 Current Return Air temperature in the selected units (parameter 5.40).

EAtemperature

 Current Exhaust Air temperature in the selected units (parameter 5.40).

OAfilterPressure

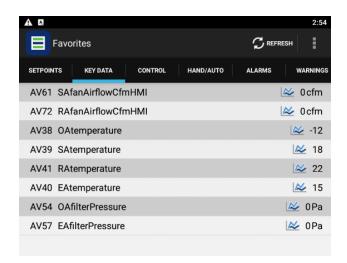
Current Outdoor Air Filter pressure in Pascals.

EAtemperature

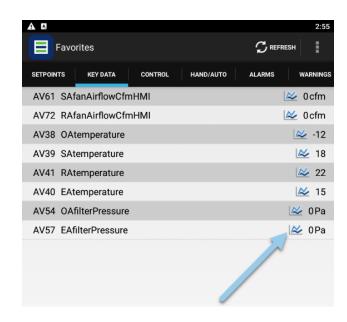
 Current Exhaust Air temperature in the selected units (parameter 5.40).

EAfilterPressure

Current Exhaust Air Filter pressure in Pascals.



To view trends of each value, tap on the trend icon.



Control

OperationModeSelection

- · Stop: The system is stopped
- Low speed: The system runs constantly according to the parameter settings for low speed.
- Mid speed: The system runs constantly according to the parameter settings for mid speed.
- High speed: The system runs constantly according to the parameter settings for high speed.
- Auto-weekly program: The system runs according to the weekly program settings.

TemperatureControlMode

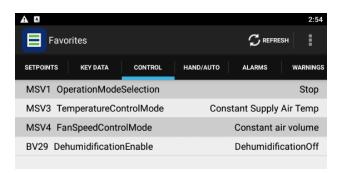
- Constant Supply Air Temp: The system maintains Supply Air temperature.
- Constant Return Air Temp: The system maintains Return Air temperature.
- Constant Room Air Temp: The system maintains room temperature.

FanSpeedControlMode

- Constant air volume: Supply and return fans are controlled in relation to flow/air volumes in the Supply and return ducts respectively. Note: see section 4.2.
- Constant pressure-RA slave: The Supply fan
 is controlled in relation to the pressure in the
 Supply duct while the return fan is controlled as
 a slave of the Supply fan with a freely selected
 offset. Note: see section 4.3.
- Constant CO2: If the CO2 level in the room rises, fan speed is increased, thus increasing air volume/air turnover towards the max. air volume setting. When the CO2 level falls fan speed is decreased. Note: see section 4.4.
- Constant VOC: If the VOC level in the room rises, fan speed is increased, thus increasing air volume/air turnover towards the max. air volume setting. When the VOC level falls fan speed is decreased. Note: see section 4.5.

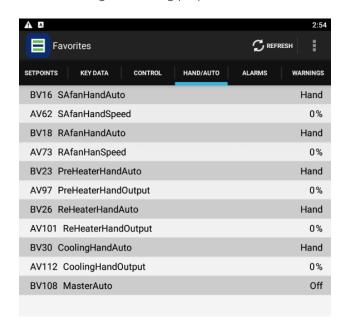
DehumidificationEnable

- DehumidificationOff: Dehumidification function is turned off. Note: see section 4.8
- DehumidificationOn: Dehumidification function is turned on. Note: see section 4.8



HAND/AUTO

This screen allows selecting the operation mode of the unit's elements. In Auto they follow the controller algorithms, in Hand they allow manual commands for commissioning and testing purposes.



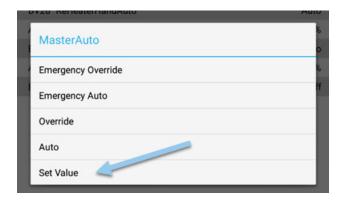
The elements are the following:

- SAfanHandAuto: Supply Air Fan mode
- SAfanHandSpeed: Supply Air Fan speed when in Hand Mode
- RAfanHandAuto: Return Air Fan mode
- RAfanHandSpeed: Return Air Fan speed when in Hand mode

Operation and Maintenance Manual Ventum Series

- PreheaterHandAuto: Preheater mode
- PreHeaterHandOutput: Preheater output (in percentage) when in Hand mode
- ReHeaterHandAuto: Post heater mode
- ReHeaterHandOutput: Post heater output (in percentage) when in Hand mode
- CoolingHandAuto: Cooling coil or DX coil mode
- CoolingHandOutput: Cooling coil or DX coil output (in percentage) when in Hand mode
- MasterAuto: Toggle On and Off to set all elements in Auto

To change the mode of an element, select it and from the popup menu, select "Set Value".



Then select "Auto" or "Hand" and select "Update".



Alarms

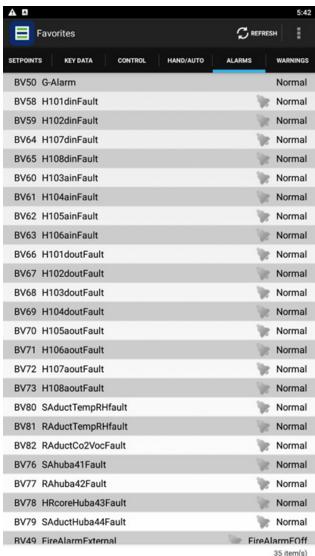
This screen shows the list of the most critical alarms and their state.

- G-Alarm: General Alarm. This shows "Alarm" when there is any alarm in the system or "Normal" when there are no alarms.
- H101dinFault: Universal Input 1 fault (assigned as Digital Input)
- H102dinFault: Universal Input 2 fault (assigned as Digital Input)
- H107dinFault: Universal Input 7 fault (assigned as Digital Input)
- H108dinFault: Universal Input 8 fault (assigned as Digital Input)
- H103ainFault: Universal Input 3 fault (assigned as Analog Input)
- H104ainFault: Universal Input 4 fault (assigned as Analog Input)
- H105ainFault: Universal Input 5 fault (assigned as Analog Input)
- H106ainFault: Universal Input 6 fault (assigned as Analog Input)
- H101doutFault: Digital Output 1 fault
- H102doutFault: Digital Output 2 fault
- H103doutFault: Digital Output 3 fault
- H104doutFault: Digital Output 5 fault
- H106aoutFault: Analog Output 6 fault
- H107aoutFault: Analog Output 7 fault
- H108aoutFault: Analog Output 8 fault
- SAductTempRHfault: Supply Air Temperature/RH sensor fault
- RAductTempRHfault: Return Air Temperatire/RH sensor fault
- RAductCo2VocFault: Return Air CO2/VOC sensor fault
- SAhuba41Fault: Supply Air Huba Sensor fault
- SAhuba42Fault: Return Air Huba Sensor fault
- FireAlarmExternal: External Fire alarm
- FireAlarmIndise: Internal Fire alarm
- WaterPreHeaterReturnFrostAlarm: Hydronic preheater frost protection alarm
- WaterReHeater1ReturnFrostAlarm: Hydronic post heater frost protection alarm
- SAfan1Fault: Supply Air Fan fault

Operation and Maintenance Manual Ventum Series

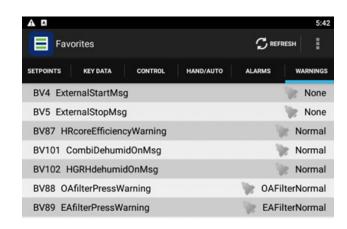
- SAfan2Fault: Supply Air Fan 2 fault (for systems with 4 fans)
- RAfan1Fault: Return Air Fan fault
- RAfan2Fault: Return Air Fan 2 fault (for systems with 4 fans)
- HRcoreDefrostBPDEAalarmFault: Heat Recovery core frost protection alarm
- LowSAtemperatureAlarm: Low Supply Air temperature alarm
- HighSAPressureAlarm: High Supply Air temperature alarm

Warnings



This screen shows the list of the most critical warnings and their state.

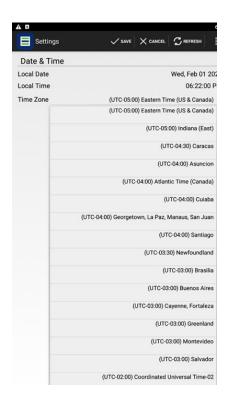
- ExternalStartMsg: External Start signal status
- ExternalStopMsg: External Stop signal status
- HRcoreEfficiencyWarning: Heat Recovery core efficiency lower than expected warning
- CombiDehumidOnMsg: DX Coil dehumidification status
- HGRHDehumidOnMsg: HGRH dehumidification status
- OAfilterPressWarning: Outdoor Air filter high pressure warning
- EAfilterPressWarning: Exhaust Air filter high pressure warning
- HighSAtemperatureWarning: Supply Air high temperature warning
- LowRAtemperatureWarning: Return Air low temperature warning
- HighCO2Warning: High CO2 level warning
- HighIAQWarning: High VOC level warning
- LowSAflowWarning: Supply Air fan low flow warning
- LowRAflowWarning: Return Air fan low flow warning
- HighSAflowWarning: Supply Air fan high flow warning
- HighRAflowWarning: Return Air fan high flow warning
- LowSApressureWarning: Supply Air fan low pressure warning
- HGRH1systemFault: HGRH 1 Fault
- HGRH2systemFault: HGRH 2 Fault
- HGRH3systemFault: HGRH 3 Fault

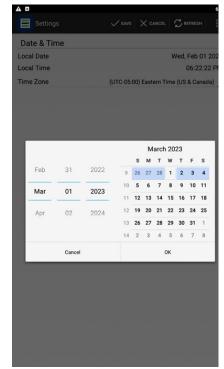


Settings

This screen allows setup of the date, time and time zone.

Touch each section, and use the popup to set the desired date, time and zone.



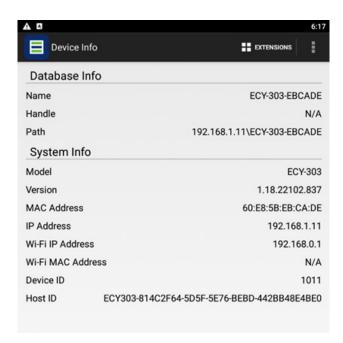




Device Info

Contains information about the controller. The most relevant information is:

- Version: This is the firmware installed on the controller. Consult with Oxygen8 for the recommended firmware.
- IP Address: IP address of the Ethernet adapter for wired communication with the controller.
- Wi-Fi IP Address: Wi-Fi IP address
- Device ID: BACnet Device ID



7.0 Alarm List

Alarm	Alarm list, SW version: 23011.0							
Alarm number	Alarm type	Alarm-delay sec.	Alarm Limit	Auto reset	Unit stop	Alarm/Warning Text	Description	Alarm number
1	А	10	N/A			Inside fire alarm	Internal fire alarm	Alarm 1
2	А	10	N/A		Х	External fire alarm	External fire alarm	Alarm 2
3	А	600	N/A		Х	HR core defrost alarm	Core defrost alarm-bypass damper with EA temperature	Alarm 3
4	W		N/A	X		HR core defrost - SA fan stop	Core defrost active - EA temperature	Warning 1
5	W		N/A	X		HR core defrost - bypass damper open	Core defrost active-core pressure	Warning 2
6	А	10	N/A		X	Water PreHeater Return water frost alarm	Hydronic preheater return water frost alarm	Alarm 4
7	А	10	N/A		X	Water ReHeater Return water frost alarm	Hydronic post heater return water frost alarm	Alarm 5
8	Α	600	SP+10%		Χ	High supply air pressure alarm	Over 10% of pressure setpoint	Alarm 6
9	А	600	SP-5°C		X	Low supply air temperature alarm	Post heater exist: Less 5°Cof temperature setpoint Post heater no exist: Less 10°C of temperature setpoint	Alarm 7
10	Α	10	N/A	Χ	Х	Hardware Input 101 Alarm	Universal input 1 fault	Alarm 8
11	Α	10	N/A	Χ	Х	Hardware Input 102 Alarm	Universal input 2 fault	Alarm 9
12	Α	10	N/A	Х	Х	Hardware Input 103 Alarm	Universal input 3 fault	Alarm 10
13	Α	10	N/A	Х	Х	Harware Input 104 Alarm	Universal input 4 fault	Alarm 11
14	Α	10	N/A	Х	Х	Hardware Input 105 Alarm	Universal input 5 fault	Alarm 12
15	А	10	N/A	Х	Х	Hardware Input 106 Alarm	Universal input 6 fault	Alarm 13
16	А	10	N/A	Χ	Х	Hardware Input 107 Alarm	Universal input 7 fault	Alarm 14
17	А	10	N/A	Χ	Х	Hardware Input 108 Alarm	Universal input 8 fault	Alarm 15
18	Α	10	N/A	Х	Х	Hardware Output 101 Alarm	Digital Output 1 fault	Alarm 16
19	Α	10	N/A	Χ	Х	Hardware Output 102 Alarm	Digital Output 2 fault	Alarm 17
20	А	10	N/A	Х	Х	Hardware Output 103 Alarm	Digital Output 3 fault	Alarm 18
21	А	10	N/A	Х	Х	Hardware Ouput 104 Alarm	Digital Output 4 fault	Alarm 19
22	Α	10	N/A	Χ	Х	Hardware Output 105 Alarm	Universal Output 5 fault	Alarm 20

23	А	10	N/A	Х	Х	Hardware Output 106 Alarm	Universal Output 6 fault	Alarm 21
24	Α	10	N/A	Х	Х	Hardware Output 107 Alarm	Universal Output 7 fault	Alarm 22
25	А	10	N/A	Х	Х	Hardware Output 108 Alarm	Universal Output 8 fault	Alarm 23
26	А	30	N/A	Х	Х	SA fan 1 Alarm	Supply air fan 1 Modbus communication fault	Alarm 24
27	А	30	N/A	Х	Х	RA fan 1 Alarm	Return air fan 1 Modbus communication fault	Alarm 25
28	А	30	N/A	Х	Х	SA fan 2 Alarm	Supply air fan 2 Modbus communication fault	Alarm 26
29	А	30	N/A	Х	Х	RA fan 2 Alarm	Return air fan 2 Modbus communication fault	Alarm 27
30	А	30	N/A	Х	Х	SA fan 3 Alarm	Supply air fan 3 Modbus communication fault	Alarm 28
31	А	30	N/A	X	Х	RA fan 3 Alarm	Return air fan 3 Modbus communication fault	Alarm 29
32	А	10	N/A	Х	Х	SA Huba sensor Alarm	SA fan pressure sensor reliability or Modbus communication fault	Alarm 30
33	А	10	N/A	Х	Х	RA Huba sensor Alarm	RA fan pressure sensor reliability or Modbus communication fault	Alarm 31
34	А	100	N/A	Х	Х	HR Huba sensor Alarm	HR core pressure sensor reliability or Modbus communication fault	Alarm 32
35	А	10	N/A	х	Х	SA duct Huba sensor Alarm	SAduct pressure sensor reliability or Modbus communication Fault	Alarm 33
36	А	10	N/A	Х	×	SA duct Temp/RH Reliability Alarm	SA duct temperature/ RH sensor reliability or Modbus communication fault	Alarm 34
37	А	10	N/A	Х	Х	RA duct Temp/ RH Reliability Alarm	RA duct temperature / RH sensor reliability or Modbus communication fault	Alarm 35
38	А	10	N/A	Х	Х	RA duct CO2/ VOC Reliability Alarm	RA duct CO2/ VOC sensor reliability or Modbus communication fault	Alarm 36
39	W	30	N/A	Х		HGRH 1 Fault	Daikin D-controller 1 fault	Warning 3
40	W	30	N/A	Х		HGRH 2 Fault	Daikin D-controller 2 fault	Warning 4
41	W	30	N/A	Х		HGRH 3 Fault	Daikin D-controller 3 fault	Warning 5
42	W	30	N/A	Х		HGRH 4 Fault	Daikin C-controller 4 fault	Warning 6
43	W	60	N/A	Х		HMI communication warning	Dial LCD communication fault	Warning 7
44	W	30	N/A	Х		EC Smart communication warning	EC Smart room sensor communication fault	Warning 8
45	W	30	N/A	Х		Unitouch communication warning	Unitouch room sensor communication fault	Warning 9
46	W	300	N/A	Х		Low efficiency level warning	Core sensible efficiency lower than setpoint	Warning 10

Operation and Maintenance Manual Ventum Series

47	W	10	N/A	X	After cooling mode	Electric post heater remnant heat flushing before unit stop	Warning 11
48	W	10	N/A	X	Dehumidification mode	DX coil/ HGRH dehumidification active	Warning 12
49	W	600	N/A	X	Outdoor air filter pressure warning	OA filter pressure higher than setpoint	Warning 13
50	W	600	N/A	X	Exhaust air filter pressure warning	EA filter pressure higher than setpoint	Warning 14
51	W	600	SP+ 5°C	X	High supply air temperature warning	Supply air temperature higher than SP+ 5°C	Warning 15
52	W	1200	SP-5°C	X	Low return air temperature warning	Return air temperature lower than SP-5°C	Warning 16
53	W	1200	SP+5°C	X	High return air temperature warning	Return air temperature higher than SP+ 5°C	Warning 17
54	W	600	SP+10%	Х	High return air CO2 warning	Return air CO2 level high than SP+10%	Warning 18
55	W	600	SP+10%	X	High return air VOC warning	Return air VOC level higher than SP+10%	Warning 19
56	W	600	SP-10%	Χ	Low supply airflow warning	Supply airflow lower than SP-10%	Warning 20
57	W	600	SP-10%	Χ	Low return airflow warning	Return airflow lower than SP-10%	Warning 21
58	W	600	SP+10%	Χ	High supply airflow warning	Supply airflow higher than SP+10%	Warning 22
59	W	600	SP-10%	Х	Low supply air pressure warning	Supply air pressure lower than SP-10%	Warning 23